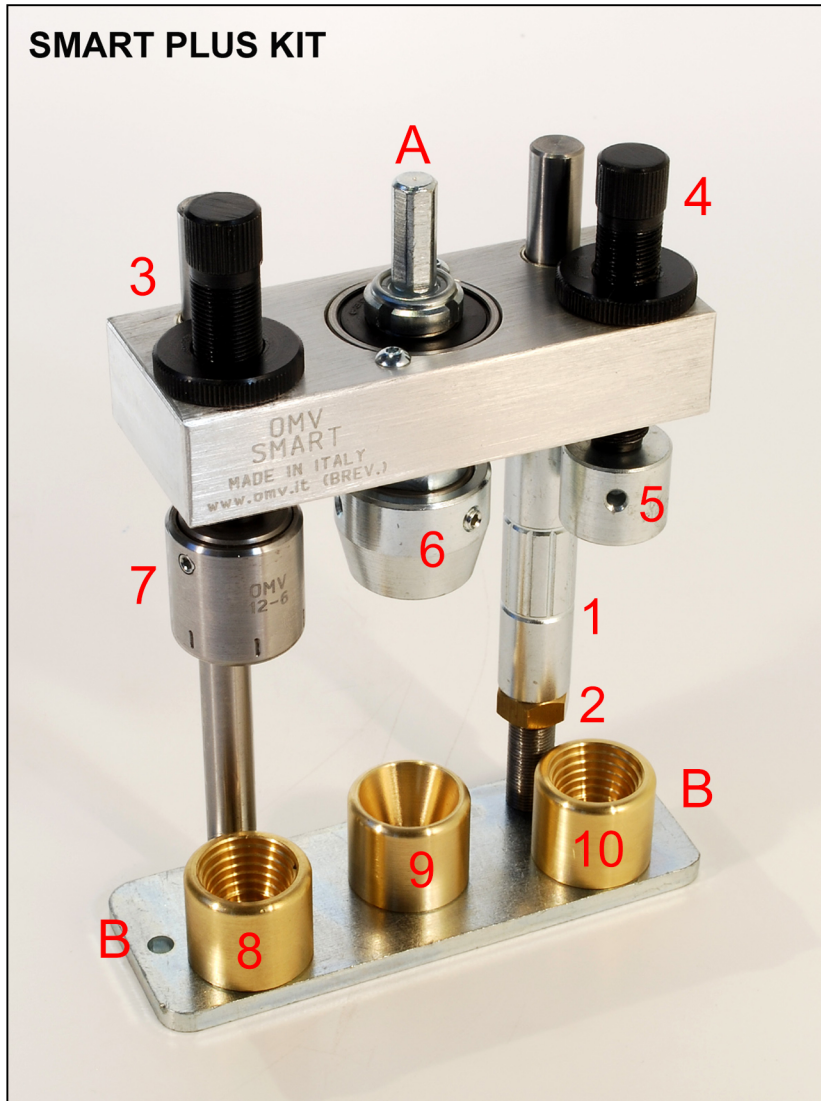


# SMART PRESS

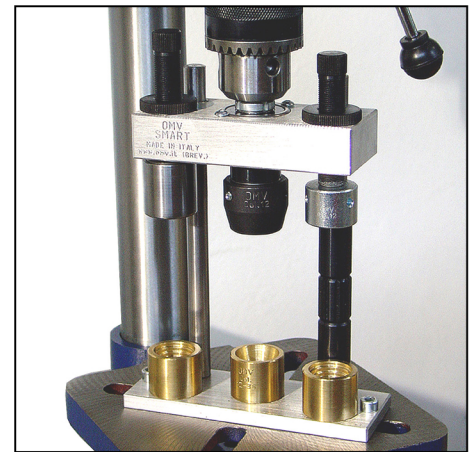
## SMART PLUS KIT



- 1 CARTRIDGE HEIGHT REGULATOR
- 2 LOCK NUT
- 3 ENGRAVER HEIGHT REGULATOR
- 4 DEPRESSOR HEIGHT REGULATOR
- 5 DEPRIMER
- 6 ROLL CRIMPER
- 7 ENGRAVER
- 8 GROOVED COUNTERCOIL
- 9 CONIC COUNTERCOIL
- 10 GROOVED COUNTERCOIL
- A MACHINE SHAFT
- B LOCKING HOLE

### TECHNICAL FEATURES

- UNIVERSAL EDGING MACHINE
- SPEED REGULATOR 900 RPM
- MATERIAL : IRON
- ITALIAN ENGINE (CE)
- TOOTHED BELT TRANSMISSION
- 2 YEAR WARRANTY
- M6 (MALE) ATTACH FOR ENGRAVER, DEPRIMER AND ROLL CRIMPER



For correct adjustment of the press carry out the following steps, referring to a star closure:

**Step 1:** Lock the machine shaft to your drill (A), then lock Smart press to your drill support using both holes (B). Turn on the motor drill and using a new case create a round closure under the central station. Pull the drill lever as far as it will go. Check the length of the case, and act accordingly on the regulator (1). Repeat the operation until the desired height is reached. This is to be considered the main stop of the machine, the one that determines the height of the finished cartridge. Then lock the lock nut (2).

**Step 2:** Set the height of the engraver (7) by acting on its regulator (3) so that by pulling the lever up to the stop, an incision is obtained as shown in the figure. Then lock its ring nut with the lock nut

**Step 3:** Adjust the deprimer unit (5), follow the instructions of Step 2 and obtain a depriming as shown in the figure.

At this point we will have all three closing phases: incision, depriming and hemming adjusted up to the stop of the lever. Some small corrections must be made during the work phase in order to obtain a closure as in the figure.

(Be careful to oil the inside of the rim with a small brush every 15-20 cartridges with Vaseline oil).

**Maintenance:** Keep the press in a dry place, preferably covered if it will not be used for a long time, use protective spray oil for unpainted metal parts.

